



RAND POLYPRODUCTS PVT. LTD/PUNE
3A/2. Old Gate No. 1649, Village Ghotawade,
Pune, Maharashtra, 412108, India
Attn: Mr. Nayak U.v, Mr. Rajiv Dongre,

SELF REFERENCE

Sample Description: One Piece of Epocast 3128 Sample Submitted.
Tested Component:
[1] Epocast 3128 (Beige)

Raw Material: Not Provided
Code : Not Provided
Color: Beige
Manufacturer's Name: Not Provided
Fibre Content: Not Provided
End Use: Not Provided
Buyer's Name: Not Provided
Batch No: 1912083
Type: Epoxy
Nature: Solid Casting
Country of Destination: Not Provided
Date of Receipt: 23rd Dec-19
Issued by: Intertek India Pvt. Ltd.,

TESTED SAMPLE	STANDARD	RESULTS
[1]	RoHS Annex II of 2011/65/EU and Amendment (EU) 2015/863 RoHS-3	PASS

AUTHORIZED BY
FOR INTERTEK INDIA PRIVATE LIMITED [ANALYTICAL – BANGALORE]



AATHEESWARAN S
Laboratory Manager – Analytical

Test Result Summary :

Test Item	Unit	Test Method	Result	RL
			(1)	
Heavy Metal				
Cadmium (Cd) Content	ppm	With reference to IEC 62321-5: 2013, by microwave or acid digestion and determined by ICP-OES.	ND	2
Lead (Pb) Content	ppm	With reference to IEC 62321-5: 2013, by microwave or acid digestion and determined by ICP-OES.	ND	2
Mercury (Hg) Content	ppm	With reference to IEC 62321-4:2013+AMD1:2017, by microwave or acid digestion and determined by ICP-OES.	ND	2
Chromium VI (Cr6+) Content	ppm	With reference to IEC 62321-7-2: 2017, organic solvent was used to dissolve or swell sample matrix, followed by alkaline digestion and determined by UV-Vis Spectrophotometer.	ND	1
Chromium VI (Cr6+) Content @	µg/cm ²	With reference to IEC 62321-7-1: 2015, by boiling water extraction and determined by UV-Vis Spectrophotometer or visual observation.	--	0.10

Test Item	Unit	Test Method	Result	RL
			(1)	
Polybrominated Biphenyls (PBBs)				
Monobrominated Biphenyls (MonoBB)	ppm	With reference to IEC 62321-6: 2015, by solvent extraction and determined by GC-MS and further HPLC-DAD confirmation when necessary.	ND	5
Dibrominated Biphenyls (DiBB)	ppm		ND	5
Tribrominated Biphenyls (TriBB)	ppm		ND	5
Tetrabrominated Biphenyls (TetraBB)	ppm		ND	5
Pentabrominated Biphenyls (PentaBB)	ppm		ND	5
Hexabrominated Biphenyls (HexaBB)	ppm		ND	5
Heptabrominated Biphenyls (HeptaBB)	ppm		ND	5
Octabrominated Biphenyls (OctaBB)	ppm		ND	5
Nonabrominated Biphenyls (NonaBB)	ppm		ND	5
Decabrominated Biphenyl (DecaBB)	ppm		ND	5
Polybrominated Diphenyl Ethers (PBDEs)				
Monobrominated Diphenyl Ethers (MonoBDE)	ppm	With reference to IEC 62321-6: 2015, by solvent extraction and determined by GC-MS and further HPLC-DAD confirmation when necessary.	ND	5
Dibrominated Diphenyl Ethers (DiBDE)	ppm		ND	5
Tribrominated Diphenyl Ethers (TriBDE)	ppm		ND	5
Tetrabrominated Diphenyl Ethers (TetraBDE)	ppm		ND	5
Pentabrominated Diphenyl Ethers (PentaBDE)	ppm		ND	5
Hexabrominated Diphenyl Ethers (HexaBDE)	ppm		ND	5
Heptabrominated Diphenyl Ethers (HeptaBDE)	ppm		ND	5
Octabrominated Diphenyl Ethers (OctaBDE)	ppm		ND	5
Nonabrominated Diphenyl Ethers (NonaBDE)	ppm		ND	5
Decabrominated Diphenyl Ether (DecaBDE)	ppm		ND	5

Test Item	Unit	Test Method	Result	RL
			(1)	
Phthalates				
Di(2-ethylhexyl) Phthalate (DEHP)	ppm	With reference to IEC 62321-8:2017, by solvent extraction and determined by GC-MS.	ND	50
Dibutyl Phthalate (DBP)	ppm		ND	50
Benzyl Butyl Phthalate (BBP)	ppm		ND	50
Diisobutyl Phthalate (DIBP)	ppm		ND	50

Remarks:	ppm	=	Parts per million based on weight of tested sample = mg/kg	
	ND	=	Not detected	
	RL	=	Reporting limit, quantitation limit of analyte in sample	
	*	=	Failed component	

@ The explanation of Chromium VI (Cr6+) analysis results

Colorimetric result	Qualitative Result	Explanation
< 0.10 µg/cm ²	Negative	The result of sample is negative for Cr(VI). The sample coating is considered a non-Cr(VI) based coating.
≥ 0.10 µg/cm ² and ≤ 0.13 µg/cm ²	Inconclusive	The result of sample is considered to be inconclusive. If addition samples are available, recommend adding trials and get the average result for the final determination.
> 0.13 µg/cm ²	Positive	The result of sample is positive for Cr(VI). The sample coating is considered to contain Cr(VI). A result expresses as Positive, while not an actual value, which indicates a visual observation was used.

RoHS Limit

Restricted Substances	Limits
Cadmium (Cd) content	0.01% (100ppm)
Lead (Pb) content	1000 ppm (40000 ppm FOR BRASS/COPPER MATERIAL) (3500 ppm FOR STEEL) (4000 ppm FOR ALUMINIUM)
Mercury (Hg) content	0.1% (1000ppm)
Chromium VI (Cr6+) content	0.1% (1000ppm)
Polybrominated Biphenyls (PBBs)	0.1% (1000ppm)
Polybrominated Diphenyl Ethers (PBDEs)	0.1% (1000ppm)
Di(2-ethylhexyl) Phthalate (DEHP)	0.1% (1000ppm)
Dibutyl Phthalate (DBP)	0.1% (1000ppm)
Benzyl Butyl Phthalate (BBP)	0.1% (1000ppm)
Diisobutyl Phthalate (DIBP)	0.1% (1000ppm)

The limits were quoted from Annex II of 2011/65/EU and Amendment (EU) 2015/863 for homogeneous material.

END OF TEST REPORT

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